VITA AKZENT® Plus CHROMA STAINS

Quickstart Working Instructions





> VITA AK7FNT® Plus CHROMA STAINS – FACTS & FFATURES

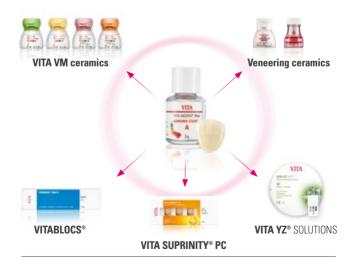
CHROMA STAINS are:

 CTE-independent ceramic stains for all standard veneering ceramics, monolithic zirconia, silicate or feldspar ceramics.

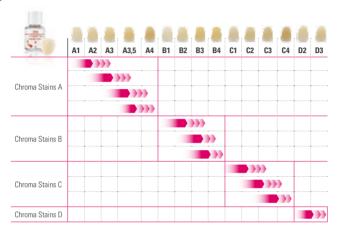
When using CHROMA STAINS, you will benefit from:

- simple adaptation of chroma in the corresponding shade groups
- superior processing characteristics, such as simple application
- · highly esthetic results through surface staining

> SYSTEM COMPONENTS



- **■** VITA AKZENT® **Plus CHROMA STAINS**
- Application of CHROMA STAINS to a defined underlying surface



I) Please note: Modification of chroma is only possible within a shade group. VITA AKZENT Plus CHROMA STAINS have been developed to intensify the chroma within a shade group. The intensity of the stains varies depending on the consistency of the mixture. The thicker the consistency, the more chromatic the restoration will be.

B-VITA AKZENT® Plus CHROMA STAINS

Application example of an anterior single tooth restoration



- Shade determination



Shade of the restoration does not match with that of remaining teeth



Application of CHROMA STAINS Stains fixation firing or combination firing with VITA AKZENT Plus GLAZE (see firing table).



Perfect adaptation of the shade of the restoration to the remaining teeth

Control of chromaticity



Please note: Formation of puddles should be avoided. If you want to have a more chromatic restoration, we recommend carrying out two firing processes.

^{*} The consistency of the VITA AKZENT Plus CHROMA STAINS paste corresponds to a ratio of 1:2.

VITA AKZENT® Plus – Firing tables

■ Recommended firing

POWDER glaze firing – CHROMA STAINS, BODY STAINS, EFFECT STAINS, GLAZE, GLAZE LT, GLAZE SPRAY, BODY SPRAY, FINISHING AGENT

	Predry.	-	×	×	Temp.	-	VAC	~
	°C	min.*	min.	°C/min.	approx.°C	min.	min.	°C
VITA SUPRINITY PC	400	4.00	5:00	80	800	1.00	-	-
VITABLOCS	500	4.00	5:15	80	920	1.00	-	-
VITA YZ T	500	4.00	5:37	80	950	1.00	-	-
VITA YZ HT/ST/XT	400	4.00	5:37	80	850	1.00	-	-
VITA VM 9	500	4.00	5:00	80	900	1.00	-	600
VITA VM 11	400	4.00	5:00	80	800	1.00	-	-
VITA VM 13	500	4.00	4:45	80	880	1.00	-	-
VITA VMK Master	500	4.00	5:15	80	920	1.00	-	-
Stains fixation firing	500	4.00	2:30	80	700	1.00	-	-

^{*} The preheating temperature needs to be increased from 4 min. to 6 min. for paste firings.



Please note: All restoration types can also be glazed with VITA AKZENT Plus GLAZE LT. In these cases, the temperature can be reduced to 750°C.





TECHNICAL HOTLINE

Questions about VITA product solutions? The **experienced dental technicians and technical consultants Ralf Mehlin (DT) and Daniel Schneider (DT)** can answer your questions here:

Phone +49(0)7761/562222
E-mail info@vita-zahnfabrik.com
8 a.m. to 5 p.m. CET



ONLINE SUPPORT

Questions about processing and product solutions?
You can find competent answers online in the form of **videos**, **FAQs and electronic tutorials**.

More detailed information can also be found in the comprehensive VITA AKZENT Plus Working Instructions.

- www.vita-zahnfabrik.com
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